**S** PM501

## **INSTRUCTION MANUAL FOR**



# RUGER SUPER GP100°

DOUBLE-ACTION REVOLVER



- RUGGED, RELIABLE FIREARMS® -



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY BEFORE USING THIS FIREARM

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For Service on This Model Please Call: (336) 949-5200 (See p. 29)

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNERSHIP, OR WHEN THE FIREARM IS LOANED OR PRESENTED TO ANOTHER PERSON.

WWW.RUGER.COM

#### **State-By-State Warnings**

Certain states require by law that their own specified warning notices in larger-than-normal type be conspicuously included by the manufacturer, distributor or retailer with firearms sold in that state. Sturm, Ruger & Co., Inc. sells its products in compliance with applicable laws and regulations. Because our products may be sold in these states, we include the following:

#### California:

#### **A** WARNING

"Firearms must be handled responsibly and securely stored to prevent access by children and other unauthorized users. California has strict laws pertaining to firearms, and you may be fined or imprisoned if you fail to comply with them. Visit the Web site of the California Attorney General at https://oag.ca.gov/firearms for information on firearm laws applicable to you and how you can comply.

Prevent child access by always keeping guns locked away and unloaded when not in use. If you keep a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison."

#### **▲** ADVERTENCIA

"Las armas de fuego deben manipularse de manera responsable y segura para evitar el acceso de niños y otros usuarios no autorizados. California tiene leyes estrictas relacionadas con armas de fuego, y usted puede ser multado o encarcelado si no las cumple. Visite el sitio web del Procurador General de California en https://oag.ca.gov/firearms para obtener información sobre las leyes de armas de fuego que le son aplicables y cómo puede cumplirlas.

A los niños los atraen las armas de fuego y las pueden hacer funcionar. Ellos pueden causarses lesions graves y la muerte. Evite que los niños tengan accesso a las armas de fuego guardándolas siempre con llave y descargadas cuando no las esté utilizando. Si usted tiene un arma de fuego cargada en un lugar en que un niño tiene acceso a ella y la usa indebidamente, le pueden dar una multa o enviarlo a la carcel."

#### **Connecticut:**

"UNLAWFUL STORAGE OF A LOADED FIREARM MAY RESULT IN IMPRISONMENT OR FINE."

#### Florida:

"IT IS UNLAWFUL, AND PUNISHABLE BY IMPRISON-MENT AND FINE, FOR ANY ADULT TO STORE OR LEAVE A FIREARM IN ANY PLACE WITHIN THE REACH OR EASY ACCESS OF A MINOR UNDER 18 YEARS OF AGE OR TO KNOWINGLY SELL OR OTHERWISE TRANSFER OWNERSHIP OR POSSESSION OF A FIREARM TO A MINOR OR A PERSON OF UNSOUND MIND."

#### Maine:

"ENDANGERING THE WELFARE OF A CHILD IS A CRIME. IF YOU LEAVE A FIREARM AND AMMUNITION WITHIN EASY ACCESS OF A CHILD, YOU MAY BE SUBJECT TO FINE, IMPRISONMENT OR BOTH. KEEP FIREARMS AND AMMUNITION SEPARATE. KEEP FIREARMS AND AMMUNITION LOCKED UP. USE TRIGGER LOCKS."

#### **Maryland:**

"WARNING: Children can operate firearms which may cause death or serious injury. It is a <u>crime</u> to store or leave a loaded firearm in any location where an individual knew or should have known that an unsupervised minor would gain access to the firearm. Store your firearm responsibly!"

#### **Massachusetts:**

"WARNING FROM THE MASSACHUSETTS ATTORNEY GENERAL: This handgun is not equipped with a device that fully blocks use by unauthorized users. More than 200,000 firearms like this one are stolen from their owners every year in the United States. In addition, there are more than a thousand suicides each year by younger children and teenagers who get access to firearms. Hundreds more die from accidental discharge. It is likely that many more children sustain serious wounds, or inflict such wounds accidentally on others. In order to limit the chance of such misuse, it is imperative that you keep this weapon locked in a secure place and take other steps necessary to limit the possibility of theft or accident. Failure to take reasonable preventive steps may result in innocent lives being lost, and in some circumstances may result in your liability for these deaths."

"IT IS UNLAWFUL TO STORE OR KEEP A FIREARM, RIFLE, SHOTGUN OR MACHINE GUN IN ANY PLACE UN-LESS THAT WEAPON IS EQUIPPED WITH A TAMPER-RE-SISTANT SAFETY DEVICE OR IS STORED OR KEPT IN A SECURELY LOCKED CONTAINER."

#### **New Jersey:**

"IT IS A CRIMINAL OFFENSE TO LEAVE A LOADED FIRE-ARM WITHIN EASY ACCESS OF A MINOR."

#### **New York City:**

"THE USE OF A LOCKING DEVICE OR SAFETY LOCK IS ONLY ONE ASPECT OF RESPONSIBLE FIREARM STORAGE. FOR INCREASED SAFETY, FIREARMS SHOULD BE STORED UNLOADED AND LOCKED IN A LOCATION THAT IS BOTH SEPARATE FROM THEIR AMMUNITION AND INACCESSIBLE TO CHILDREN AND UNAUTHORIZED PERSONS."

#### **North Carolina:**

"IT IS UNLAWFUL TO STORE OR LEAVE A FIREARM THAT CAN BE DISCHARGED IN A MANNER THAT A REASONABLE PERSON SHOULD KNOW IS ACCESSIBLE TO A MINOR."

#### **Texas:**

"IT IS UNLAWFUL TO STORE, TRANSPORT, OR ABANDON AN UNSECURED FIREARM IN A PLACE WHERE CHILDREN ARE LIKELY TO BE AND CAN OBTAIN ACCESS TO THE FIREARM."

#### Wisconsin:

"IF YOU LEAVE A LOADED FIREARM WITHIN THE REACH OR EASY ACCESS OF A CHILD YOU MAY BE FINED OR IMPRISONED OR BOTH IF THE CHILD IMPROPERLY DISCHARGES, POSSESSES, OR EXHIBITS THE FIREARM."

Please check with your licensed retailer or state police for additional warnings which may be required by local law or regulation. Such regulations change constantly, and local authorities are in the best position to advise you on such legal matters.

#### FIREARMS SAFETY IS YOUR RESPONSIBILITY

#### SAFETY MUST BE THE FIRST AND CONSTANT CONSID-ERATION OF EVERY PERSON WHO HANDLES FIRE-ARMS AND AMMUNITION.

This Instruction Manual is designed to assist you in learning how to use and care for your  $RUGER^{\otimes}$  SUPER  $GP100^{\otimes}$  revolver properly. Please contact us if you have any questions.

Only when you are certain you fully understand the manual and can properly carry out its instructions should you practice loading, unloading, etc. with live ammunition. If you have any doubts about your ability to handle or use a particular type of firearm safely, you should seek supervised instruction. Such personalized instruction often is available from local firearm retailers, gun clubs or police departments. If none of these sources can help visit <a href="https://www.nra.org">www.nra.org</a> or write to the following address:

National Rifle Association 11250 Waples Mill Road Fairfax, VA 22030-7400

The person possessing a firearm has a full-time job. You cannot guess; You cannot forget; You must know how to use your firearm safely. Do not use any firearm without having a complete understanding of its particular characteristics and safe use. Remember: There is no such thing as a foolproof firearm.

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#### **NOMENCLATURE**





Figure 2

# EXTERNAL LOCKING DEVICE INSTALLATION INSTRUCTIONS



#### **WARNING – USE OF LOCKING DEVICES**



Do not store keys in lock.

- Always keep your firearm pointed in a safe direction, including when you are installing or removing your locking device.
- Always verify that your firearm is completely <u>unloaded</u> before installing your locking device.
- Do <u>not</u> install locking devices in the trigger guard unless the instructions specifically require it; otherwise, always keep your fingers and locking device outside the trigger guard during device installation and removal.
- Store firearms, ammunition, and keys separately and securely, away from children and careless adults; do <u>not</u> store your firearm with the keys in the locking device.
- Do not attempt to work the action of your firearm with the locking device in place; this may damage your firearm.
- While locking devices are an important aid to security measures, they are not a substitute for safe firearm handling and proper storage. Remember that any mechanical device can be bypassed with enough time, knowledge, determination, and equipment.

# LOCKING DEVICES MUST BE USED SAFELY AND RESPONSIBLY

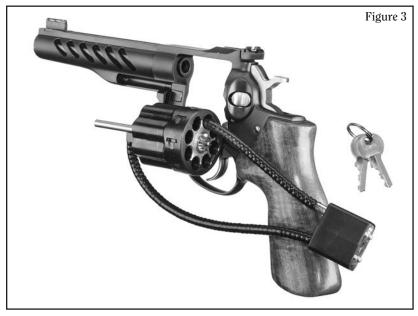
It is important to use the locking device on your Ruger® firearm when the firearm is stored or immediate use is not planned.

Keep the muzzle pointed in a safe direction and your fingers outside the trigger guard at all times!

#### To Install the Factory-Supplied Locking Device:

- 1. Be sure the firearm is completely unloaded and contains no cartridges or cartridge cases!
- 2. Press the crane latch and guide the cylinder out of the frame to the left. (See Figure 3, p. 11.)

- 3. Insert the cable through the cylinder as shown in Figure 3.
- 4. To lock: With the key turned to the farthest clockwise position, insert the loose end of the cable into the lock. Turn the key counterclockwise and remove the key.
- 5. Once the lock is securely closed, pull firmly on the lock to test the connection and be sure it is locked. Do not leave or store your firearm with the key in the lock! Store your locked, unloaded firearm and the key in secure, separate locations, away from ammunition, children, and unauthorized adults.



Correct Installation of the Lock on a RUGER® SUPER GP100® Revolver.

#### FIREARMS ARE DANGEROUS WEAPONS

# READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL THOROUGHLY AND CAREFULLY BEFORE USING.



# GENERAL INFORMATION AND MECHANICAL CHARACTERISTICS

The RUGER® SUPER GP100® revolver is a double-action firearm which is specifically designed for heavy Magnum cartridges and embodies many advanced features. The crane and cylinder assembly of the SUPER GP100® revolver locks directly into the cylinder frame, both at the rear of the cylinder and at the front of the crane. The ejector rod serves as an ejector - it does not rotate with the cylinder. The hammer and trigger are powered by opposite ends of the same coil spring located in the cylinder frame behind the trigger. The components that link the trigger and hammer to this spring transmit spring energy with minimum friction loss. All of these mechanisms are readily removable without tools and dismantle into a small number of subassemblies for inspection and cleaning (See Figure 1 and Figure 2, p. 9). The internal parts are installed either through the top or bottom of the cylinder frame; therefore, no side plate is needed. The resulting double-solid frame contributes greatly to the extraordinary strength and reliability of these revolvers.

The RUGER® SUPER GP100® revolver has a transfer bar which is connected directly to the trigger. The transfer bar – which is raised into firing position as the trigger is pulled to the rear – transmits the energy of the hammer blow to the firing pin. The transfer-bar safety system provides that the hammer blow can be transmitted to the firing pin only when the trigger is pulled all the way to the rear. This is a positive internal safety feature.

Despite their many highly desirable features, Ruger revolvers – as with all firearms – must at all times be handled with strict attention to correct safety practices, and be inspected frequently to assure the firearm is working properly.

#### **AMMUNITION**

The RUGER® SUPER GP100® revolver will chamber 357 Magnum, 38 Special +P, and 38 Special cartridges. Ruger revolvers are designed for use with cartridges of the correct caliber which are manufactured in accordance with the U.S. Industry Standards. Be certain to use proper cartridges of the correct caliber.

See the "Ejector Cleaning Instructions" section on page 26 for important cleaning information.

**NOTE:** The eight-shot RUGER® SUPER GP100® revolver ships with three 357 Magnum moon clips. The revolver can also be fired without the moon clips.

See "TO LOAD AND FIRE" on page 15.

#### **AMMUNITION (CARTRIDGES) NOTICE**

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY WHATSOEVER OCCURRING IN CONNECTION WITH, OR AS THE RESULT OF, THE USE IN THE SUPER GP100 REVOLVER OF FAULTY OR NON-STANDARD OR "RE-MANUFACTURED" OR HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THE FIREARM WAS ORIGINALLY CHAMBERED.





#### **WARNING - LEAD EXPOSURE**



Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposure to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

SHOOTING OR CLEANING FIREARMS MAY EXPOSE YOU TO LEAD

#### HANDLING

The SUPER GP100® revolver can be carried with all chambers loaded. When the hammer and trigger are fully forward, the transfer bar is lowered out of its firing position and the hammer rests directly on the cylinder frame.



#### WARNING-HANDLING

If the trigger is held to the rear, the firearm can fire if the hammer strikes the transfer bar. Note that it need not be a deliberate effort to pull the trigger. Any situation where the trigger attains its rearward position and permits the transfer bar to be interposed between the hammer and the firing pin can cause the cartridge under the firing pin to discharge.

NEVER DROP OR STRIKE THE REVOLVER – COCKED OR UNCOCKED. CARRY AND HANDLE THE REVOLVER IN SUCH A MANNER THAT THE HAMMER AND TRIGGER WILL NOT BE STRUCK.

NEVER CARRY ANY REVOLVER WITH THE HAMMER COCKED OR THE TRIGGER HELD TO THE REAR

#### **DRY-FIRING**

"Dry-Firing" is practicing the trigger pull of the empty revolver for practice and familiarity. The SUPER GP100® revolver can be dry-fired without damage to the firing pin or other internal components.

Be sure that the revolver, including ALL chambers, is unloaded before handling. Be sure you always point the revolver in a safe direction, even when dry-firing for practice. Do not dry-fire the revolver with the plastic 'safety disc' on the cylinder.

#### TO LOAD AND FIRE

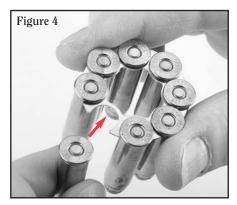
BE SURE THE REVOLVER IS POINTED IN A SAFE DIRECTION AND IS NEVER COCKED WHILE LOADING.

The 357 Magnum SUPER GP100® revolver may be used with the included moon clips. The revolver can also be fired without the moon clips.

- 1. Press the crane latch and guide the cylinder out of the frame to the left to its loading position. (See Figure 5.)
- 2. To Load the Cylinder Using the Moon Clip:

Hold the moon clip on the outside diameter in one hand. With the thumb and forefinger of the opposite hand, press the cartridge's extractor groove into the moon clip until it snaps into place. (See Figure 4.)

Continue until the moon clip is fully loaded.

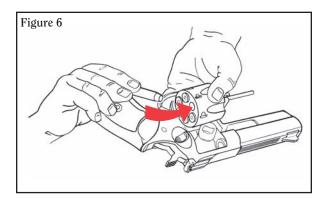




Load the cartridges, along with the moon clip, into the cylinder. (See Figure 5.)

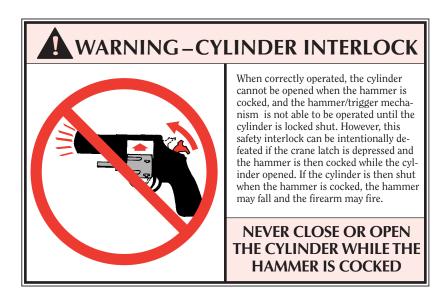
#### To Load the Cylinder Without the Moon Clip:

Insert the cartridges into each chamber of the cylinder, as shown in Figure 6.

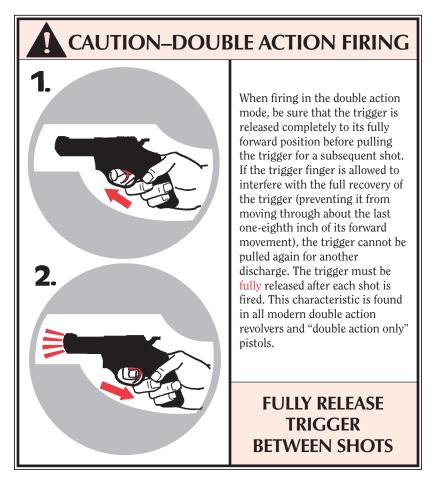


Gently close the cylinder, making sure it is securely latched. Do not "flip" the cylinder open or shut.

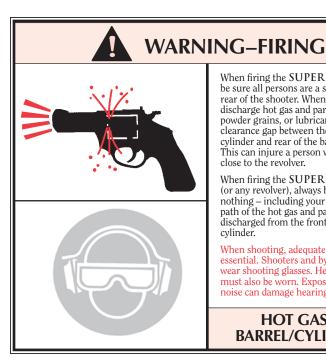
**NOTE:** The revolver has a cylinder latch that locks the rotation of the cylinder before a shot is fired. This cylinder latch rides on the outside circumference of the cylinder where the stop notches are cut in the cylinder. The cylinder latch is designed to leave a small wear line around the outside of the cylinder between the notches. This is normal and is an indication that your revolver is funtioning properly.



- 4. The revolver is now ready to fire, either "double action" by pulling the trigger through its complete arc for each shot, or "single action" by cocking the hammer and then pulling the trigger for each shot. The trigger pull is shorter and lighter when the revolver is fired single action, and this is the preferred mode for precise shots or target shooting
- 5. DO NOT TOUCH THE TRIGGER UNTIL YOU ARE READY TO FIRE.



6. DO NOT HOLD THE REVOLVER BY THE BARREL OR CYLINDER WHEN FIRING.



When firing the SUPER GP100® revolver. be sure all persons are a safe distance to the rear of the shooter. When fired, all revolvers discharge hot gas and particles of lead, powder grains, or lubricant through the clearance gap between the front of the cylinder and rear of the barrel at high speed. This can injure a person who is standing too close to the revolver.

When firing the SUPER GP100® revolver (or any revolver), always be certain that nothing - including your hands - is in the path of the hot gas and particles which are discharged from the front and sides of the cvlinder.

When shooting, adequate eye protection is essential. Shooters and bystanders must wear shooting glasses. Hearing protection must also be worn. Exposure to shooting noise can damage hearing.

**HOT GASES EXIT BARREL/CYLINDER GAP** 

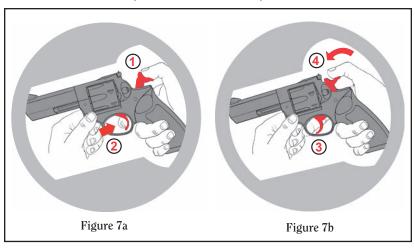
#### TO UNCOCK (DECOCK) THE REVOLVER

If your revolver is cocked, and you wish to let the hammer down to its forward position (against the frame) without firing a round, proceed as follows: USE EXTREME CARE WHEN ATTEMPTING TO DECOCK THE REVOLVER. AS A "THUMB SLIP" DURING THIS PROCESS CAN RESULT IN AN ACCIDENTAL DISCHARGE IF THE TRIGGER IS HELD TO THE REAR.

- 1. Make certain that the revolver is pointed in a safe direction (see Rule 2, Page
- 2. Make certain both hands are dry and not impeded in any way (i.e., gloves, bandages, cold, etc.).
- 3. Grasp the revolver (if right-handed) so that the thumb and forefinger of your left hand are firmly holding the frame, forward of the trigger guard. Thus, your left hand is in full control of the revolver (See Figure 7A, Page 19).
- 4. Place your right thumb firmly on the hammer spur and, with your thumb securely in control of the hammer, squeeze the trigger only enough to permit the hammer to 'break free' of the trigger. At that instant, IMMEDIATELY RELEASE THE TRIGGER and then slowly permit the hammer, STILL SECURE UNDER YOUR THUMB, to move fully forward to its resting position against the frame. **NOTE:** It is imperative that finger pressure be removed from the trigger as soon as it is free of the hammer. Then, properly, the trigger and hammer will move towards their fully forward rest positions together (see Figure 7B, Page 19).

Practice this important firearm handling skill with an unloaded revolver until you have developed the proper control and 'touch' to decock your revolver safely. The key to safe decocking is having the weight of the revolver controlled with one hand, while the thumb and forefinger of the 'shooting hand' control the hammer and trigger. Improperly restraining the trigger during this procedure may result in the hammer not resting fully against the frame. If this should occur, carefully repeat the procedure for decocking (steps 1 - 4) again.

#### DECOCKING (UNCOCKING) THE REVOLVER



#### TO UNLOAD OR EJECT CARTRIDGE CASES

## KEEP THE REVOLVER POINTED IN A SAFE DIRECTION! DO NOT ATTEMPT TO UNLOAD WHEN THE HAMMER IS COCKED.

- 1. Uncock the revolver (see pp. 18 19).
- 2. Press the crane latch. Guide the cylinder out to the left of the cylinder frame as for loading. The revolver now cannot be fired.

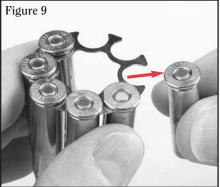
#### 3. To Unload the Cylinder Using the Moon Clip:

Eject the moon clip and cases from the cylinder by pressing the head of the ejector rod to the rear of the cylinder until it stops. (See Figure 8.)

While holding the moon clip on the outside diameter, pull the empty cases out of the moon clip (see Figure 9). The moon clip is now ready to be reloaded.

Inspect the moon clip after each use. If broken, bent, or cracked, discard and replace the moon clip. Additional moon clips can be purchased from our Newport, New Hampshire Service Department or on **ShopRuger.com**.





#### To Unload the Cylinder Without the Moon Clip:

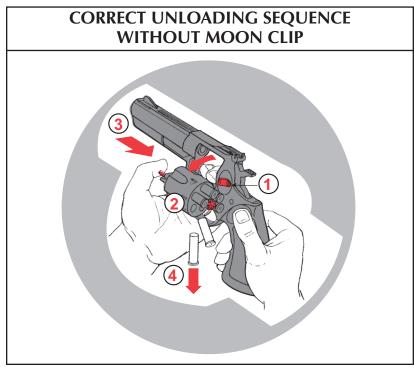
Push the head of the ejector rod toward the rear of the cylinder until it stops. This action will extract cartridges or fired cases.

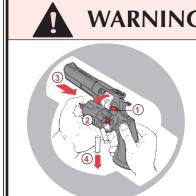
Do not eject live cartridges onto any surface where a primer might strike a solid object and discharge the cartridge.

**NOTE:** When ejecting fired cartridge cases, position the revolver at a high angle so the cases will come fully out of the chambers and not slip under the ejector. This high angle positioning is not necessary when ejecting unfired cartridges.

4. Check to be sure all chambers are empty.

# CORRECT UNLOADING SEQUENCE WITH MOON CLIP





## WARNING-DISASSEMBLY

Always unload a firearm before cleaning, lubrication, disassembly, or reassembly.

Read and understand all instructions before disassembling the firearm.

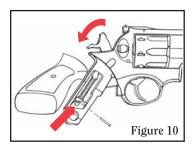
**UNLOAD BEFORE CLEANING** 

#### DISASSEMBLY

#### READ INSTRUCTIONS BEFORE DISASSEMBLING A FIREARM.

An on-line video demonstrating the disassembly and reassembly of the doubleaction revolvers can be viewed by going to **Ruger.com/TechTips**.

#### 1. BE CERTAIN THE REVOLVER IS UNLOADED BEFORE DISASSEMBLY.



- 2. Using a properly fitting screwdriver, remove the grip screw. Remove the grip. Pull the grip downward off the cylinder frame.
- 3. Cock the the hammer. Insert a disassembly pin into the hole at the rear of the mainspring strut (see Figure 10). Any 0.095" to 0.075" pin or 5/64" Allen wrench can be used as a disassembly pin.
- 4. With your thumb on the hammer spur, squeeze the trigger allowing the hammer to go fully forward. Lift out the mainspring assembly. **CAUTION:** Do not remove the disassembly pin until the mainspring assembly is reinstalled in the revolver at the time of reassembly. Doing so will permit the mainspring to fly off its strut with great force and may cause injury.

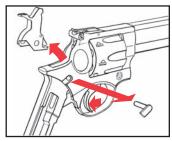
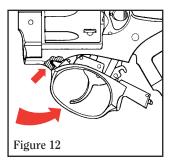
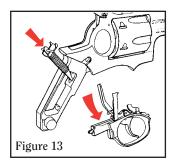


Figure 11

5. Pull the trigger and remove the hammer pivot while holding the trigger in a rearward position. Lift the hammer out of the top of the cylinder frame while the trigger is held in a rearward position (see Figure 11).

6. Use the mainspring assembly to depress the trigger guard lock plunger located inside the cylinder frame at the rear of the trigger guard. Simultaneously pull down and remove the trigger guard assembly (see Figures 12 & 13).





**NOTE:** If you cannot supply sufficient force to the plunger using the mainspring assembly as a "tool," then use a screwdriver of appropriate size and insert it through the hole in the cylinderframe. It may be necessary to slightly depress the trigger while removing the trigger guard assembly.

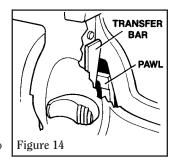
- 7. Cradle the cylinder frame in your left hand and with the thumb of your right hand press the cylinder latch button, swing out the cylinder assembly and remove it forward from the cylinder frame.
- 8. Further disassembly is not essential for normal cleaning purposes. Any further disassembly should only be undertaken by factory service personnel.

#### REASSEMBLY

#### AGAIN, BE CERTAIN THE REVOLVER IS UNLOADED!

Before starting reassembly, be certain that all components and the inside of the cylinder frame are thoroughly clean. In particular, the tongue on the front of the trigger guard and its mating recess in the frame must be completely clean.

- 1. Replace the cylinder and crane assembly in the cylinder frame and close the cylinder.
- 2. Hook the front of trigger guard into the recess in the cylinder frame (see Figure 12). Align the pawl in its recess in the cylinder frame and be sure the transfer bar is in the correct position in the rear of firing pin. Swing the trigger guard upward into position in the cylinder frame then allow the latch to re-engage. If solid resistance is felt when swinging the trigger guard into the cylinder frame, or if the trigger guard will not lock into position re-check the position of the pawl and transfer bar (see Figure 14).



**NOTE:** At this point in reassembly the trigger should function to rotate and lock the cylinder. With the revolver pointed in a safe direction, pull the trigger a few times to check proper functioning.

- Hold the trigger in its rearward position and insert the hammer into the cylinder frame. Install the hammer pivot. Release the trigger and permit the hammer to go fully forward.
- 4. With the hammer forward, insert the mainspring assembly into the cylinder frame. Position the two ends of the notch in the mainspring seat onto the matching projections of the grip peg. (NOTE: The large notch in the mainspring seat should be forward to allow clearance for the grip screw.) Hold the mainspring assembly in position and cock the hammer. It may be necessary to move the mainspring assembly a little to properly position the upper end of the mainspring strut to rest in the recess in the hammer. When the hammer is cocked, the disassembly pin can be removed (it will fall free).
- 5. Squeeze the trigger and ease the hammer down. Push the grip upward onto the cylinder frame. Install and tighten the grip screw.

#### Function check:

After reassembly, please perform the following function checks to ensure the revolver has been assembled properly.

## FIRST, BE SURE THAT EVERY CHAMBER OF THE CYLINDER IS UNLOADED AND ALWAYS KEEP THE REVOLVER POINTED IN A SAFE DIRECTION!

- a. Open the cylinder by pressing the crane latch and guide the cylinder out of the cylinder frame. Rotate the cylinder. The cylinder should spin freely without binding.
- b. With the cylinder open, attempt to rotate ("cock") the hammer. You should not be able to cock the hammer.
- c. Close the cylinder by guiding the cylinder into the cylinder frame and then cock the hammer. The hammer should remain cocked, fully to the rear, and the cylinder should rotate without you feeling any unusual drag or require more force than normal.
- d. With the hammer cocked, attempt to open the cylinder. It should not open.
- e. Making sure the firearm is completely unloaded and pointed in a safe direction, dry fire the firearm several times in both single action and double action modes. The hammer should fall completely each time it is dry fired.

If any of the above function checks fail or if you are uncertain, please consult a competent gunsmith or contact Ruger Customer Service at 336-949-5200 for further firearm inspection before using the firearm.

#### CARE AND CLEANING

## ALWAYS BE CERTAIN THE REVOLVER IS UNLOADED BEFORE CLEANING.

The internal mechanism of the SUPER GP100 $^{\circ}$  revolver can be lubricated without disassembly. A few drops of light oil recommended as suitable for firearms, applied periodically about the various frame openings, will work its way into the mechanism parts. The exterior of the revolver and the bore and chambers should be thoroughly cleaned and then wiped with an oily cloth if the firearm is to be stored. Do not apply excess lubrication.

An on-line video demonstrating the proper cleaning procedure of double-action revolvers can be viewed by going to **Ruger.com/TechTips**.

To clean the revolver after firing, swing the cylinder out and clean the barrel from the muzzle by running a cleaning rod with a solvent coated patch through the bore several times. A bronze wire brush (of correct size for firearm caliber) attached to the cleaning rod should then be pushed the full length of the bore several times. Again, swab the bore with a solvent-coated patch. Then wipe the rod clean and, using a dry patch, swab the bore until it is clean. Examine the bore to be sure that no fouling remains. Repeat the above procedure for each of the chambers.

Chambers must be thoroughly scrubbed to remove build-up of bullet metal and firing residue. A dirty chamber can prevent full seating of a cartridge, which in turn causes the cylinder to bind. Also, the underside of the ejector ('star') and the area of the cylinder where the ejector seats, must be clean. Dirt can prevent the ejector from fully seating. That condition can cause hard closing of the cylinder and interfere with proper cylinder rotation. (See the 'Ejector cleaning instructions' on p. 26 for more detailed cleaning instructions.)

If lead bullet loads are fired extensively, lead build-up may cause cylinder binding. Lubricate the cylinder crane gap with Break-Free® CLP or other lubricant that meets mil. spec. Mil-1-63460 to prevent this condition.



# WARNING-LUBRICATION

Firing a revolver with oil, grease, or any other material even partially obstructing the bore or chambers may result in damage to the revolver and serious injury to the shooter and those nearby.

Do not spray or apply lubricants directly on ammunition. If the powder charge of a cartridge is affected by the lubricant, it may not be ignited, but the energy from the primer may be sufficient to push the bullet into the bore where it may become lodged. Firing a subsequent bullet into the obstructed bore may damage the revolver and cause serious injury or death to the shooter and those nearby. Use lubricants properly. You are responsible for the proper care and maintenance of your firearms.

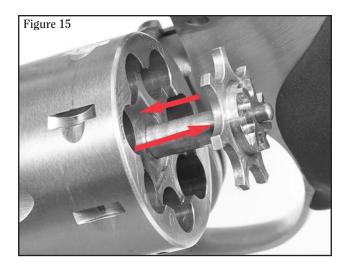
IMPROPER LUBRICATION DESTROYS FIREARMS

#### Ejector cleaning instructions:

DO NOT APPLY EXCESS OIL TO THE UNDERSIDE OF THE EJECTOR – THIS AREA SHOULD BE WIPED DRY WITH AN OILY CLOTH.

If you shoot excessive amounts of ammunition or use ammunition that creates excess fouling, clean under the ejector after every use.

**NOTE:** The underside of the ejector ('star') and the area of the cylinder where the ejector seats, must be cleaned (See Figure 15). Dirtand fouling can prevent the ejector from fully seating. That condition can cause hard closing of the cylinder and interfere with proper cylinder rotation.



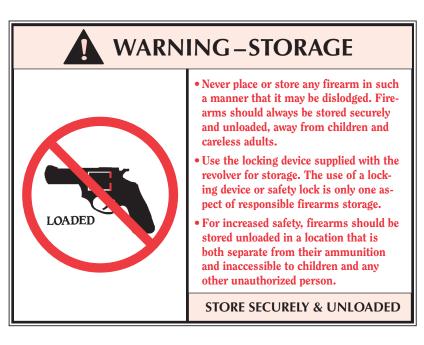
#### **STORAGE**

#### FIREARMS SHOULD NOT BE STORED LOADED!

# USE THE LOCKING DEVICE SUPPLIED WITH THE REVOLVER TO RENDER IT INOPERATIVE FOR SAFE STORAGE.

(SEE PAGE 10)

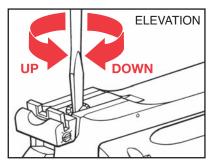
**Do not** keep the revolver in a leather, fabric, or canvas holster when it is stored. These materials attract moisture, even though the holster may appear to be perfectly dry.



#### SIGHTS

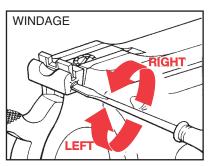
**WARNING:** ALWAYS ENSURE YOUR FIREARM IS UNLOADED BEFORE ADJUSTING YOUR SIGHTS. AT ALL TIMES YOU SHOULD FOLLOW THE BASIC RULES OF SAFE FIREARM HANDLING.

The SUPER GP100 $^{\circ}$  revolver is provided with a fiber optic front sight. The adjustable rear sight has a white outline blade. Each click of the rear sight adjustment screws (either windage or elevation) will move the point of impact of the bullet approximately 3/4" at a distance of 25 yards. Move the rear sight in the direction you desire the bullet to move on the target.



To <u>raise</u> point of impact: turn screw <u>counterclockwise</u>.

To <u>lower</u> point of impact: turn screw <u>clock</u>wise.

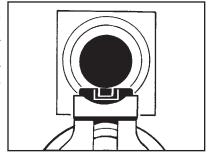


To move the point of impact to the <u>right</u>: turn screw <u>counterclockwise</u>.

To move the point of impact to the <u>left</u>: turn screw clockwise.

#### SUGGESTED SIGHT PICTURE

Top of front sight even with top of rear sight blade. Front sight centered in notch of rear sight blade. Target bull's-eye centered on top of front sight.



#### SERVICE AND PARTS POLICY

If you have any questions with regard to the performance of your RUGER® SUPER GP100® revolver please contact our Customer Service online at www.ruger.com or call the Customer Service Dept. at 336-949-5200. Fully describe all circumstances and conditions involved. If you should need to return your revolver to the factory for repair, or order parts for it, please comply with the following suggestions for prompt service:



WARNING: BEFORE SHIPPING ANY FIREARM, BE ABSO-LUTELY CERTAIN THAT IT IS UNLOADED. DO NOT SHIP CARTRIDGES WITH A FIREARM.

#### SHIPPING FIREARMS FOR REPAIR

RUGER® SUPER GP100® revolvers returned for repairs should be sent to: Sturm, Ruger & Company, Inc., Customer Service Department, 411 Sunapee Street, Newport, New Hampshire 03773. NOTE: You must obtain a Repair Authorization Number before returning your firearm. An authorization number can be obtained by contacting Customer Service online at www.ruger.com or calling the Customer Service Dept. at 336-949-5200. Guns should be sent prepaid. We will not accept collect shipments.

The Federal Gun Control Act, as well as the laws of most states and localities, do not prohibit an individual (who is not otherwise barred from purchasing or possessing a firearm) from shipping a firearm directly to the manufacturer for repair. However, before shipping your revolver to us, be certain your state or locality does not have a law or regulation which will prohibit you from receiving your revolver from us after it has been repaired. If such receiving is prohibited, then please have a federally licensed firearms dealer ship the firearm to us. If your firearm is sent to us by a dealer, it will be returned to that dealer after being repaired. If a handgun is shipped by an individual who does not hold a Federal Firearms License, it must be shipped for overnight delivery via U.P.S., Federal Express, or other similar private overnight service. NOTE: Handguns may not be shipped via U.S. Mail. Persons who do not hold a Federal Firearms License are prohibited by Federal law from shipping a handgun by mail. Handguns mailed in violation of the law may be impounded or confiscated by the Post Office and the non-FFL may be subject to prosecution. **DO NOT SEND** FIREARM BOXES OR LITERATURE THAT YOU CONSIDER TO BE COLLECTOR'S ITEMS - THESE ARE INVARIABLY DAMAGED OR DESTROYED

**COLLECTOR'S ITEMS – THESE ARE INVARIABLY DAMAGED OR DESTROYED IN SHIPMENT.** Please do not include holster, grip panels, or other accessories with a firearm being shipped to the factory for service. Always insure your shipment.

Enclose a letter which includes your name, address, telephone number, repair authorization number, and the model and serial number of your firearm. Describe the trouble you have experienced with your revolver, or the work you wish to have done. Merely saying that the revolver "needs repair" is inadequate information. State precisely what is wrong. Please enclose copies of any previous correspondence.

All work performed is subject to a minimum labor charge and charges for shipping and handling. Custom gunsmithing service or nonstandard alterations are NOT AVAILABLE from Ruger Customer Service Departments. Please contact the Customer Service Department for pricing information.



#### WARNING-PARTS PURCHASERS



- It is the purchaser's responsibility to be absolutely certain that any parts ordered from the factory are correctly fitted and installed.
- Firearms are complicated mechanisms and IM-PROPER FITTING OF PARTS MAY RESULT IN A DANGEROUS MALFUNCTION, DAMAGE TO THE FIREARM, AND SERIOUS INJURY TO THE SHOOTER AND OTHER PERSONS.
- The purchaser and installer of parts must accept full responsibility for the correct adjustment and functioning of the firearm after such installation.

#### PARTS MUST FIT CORRECTLY

#### ORDERING PARTS

Please contact the New Hampshire Customer Service Department for parts availability and current prices. All parts orders for RUGER® SUPER GP100® revolvers should be sent to: Sturm, Ruger & Co., Inc., Customer Service Department, 411 Sunapee Street, Newport, New Hampshire, 03773, 336-949-5200. We cannot comply with open account or C.O.D. orders. Payment in full via credit card (Visa or Master-Card only), money order, or certified bank check (no personal checks or cash, please) is required before any service will be performed. Please provide your credit card number, your name as it appears on the credit card, the expiration date, and the 3-digit security code. All parts orders are subject to a minimum charge and charges for shipping and handling. Order parts by *part name and specify the model and entire serial number* of the firearm for which the parts are being ordered. There is a minimum labor charge plus a shipping and handling charge if the parts are factory fitted. All factory fitted parts are fit on an exchange basis only. We will not return the replaced parts. Please contact the Customer Service Department for pricing information.

Barrels, cylinders, cylinder/crane assemblies, and a number of other component parts must be fitted at the factory. Company policy is to proof-test and/or function fire all barrels after fitting to the receiver, frame, or cylinder frame in which they are to be used. This procedure ensures maximum protection to our customers. The special proof-test ammunition used in this testing is sold only to bonafide firearms manufacturers and is not available to gun shops, gunsmiths, or individuals.

Because it is a serial numbered part, the cylinder frame of the  $RUGER^{\circ}$  SUPER  $GP100^{\circ}$  revolver is defined as a 'firearm' by Federal Law and is not offered for sale as a component part.

Parts designated by an asterisk (\*) must be factory fit. These parts are fitted on an exchange basis only. We will not return the replaced parts. We will not return any part that is broken, malfunctioning, badly worn, or has been modified. See "Warning – Parts Purchasers" above.



WARNING: A firearm containing broken, malfunctioning, or badly worn parts should not be fired.

#### **RUGER® SUPER GP100®**

**PARTS LIST**Design, prices, and specifications subject to change without notice.

# SPECIFY MODEL, CALIBER, AND SERIAL NO. WHEN ORDERING (See Exploded View on Page 33.)

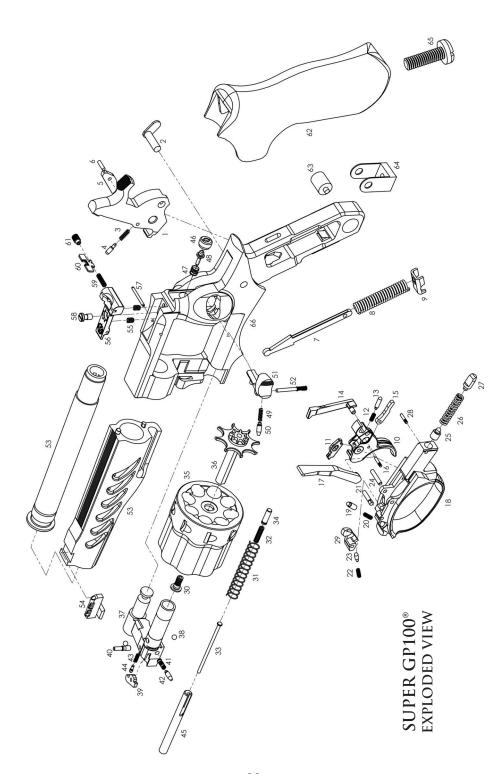
Key No.	Part Name
* 1	Hammer Assembly
2	Hammer Pivot Pin Assembly
3	Hammer Dog Spring
4	Hammer Dog Plunger
5	Hammer Dog
6	Hammer Dog Pivot Pin
7	Hammer Strut
8	Hammer Strut Mainspring
9	Hammer Strut Seat
* 10	Trigger Assembly
11	Trigger Plunger
12	Pawl Plunger Spring
13	Pawl Plunger
* 14	Pawl
15	Trigger Link
16	Trigger Link Pin
17	Transfer Bar
18	Trigger Guard
* 19	Crane Pivot Lock Plunger
* 20	Crane Pivot Lock Spring
* 21	Cylinder Latch Pivot
22	Cylinder Latch Spring
23	Cylinder Latch Plunger
24	Trigger Pivot Pin
25	Trigger Link Plunger
26	Trigger Guard Latch Spring
27	Trigger Guard Latch
28	Trigger Guard Latch Pin
29	Cylinder Latch
* 30	Ejector Retainer
31	Ejector Spring
32	Center Pin Spring
33	Center Pin Rod
34	Center Pin
* 35	Cylinder Assembly
* 36	Ejector

<sup>\*</sup> PARTS SO MARKED MUST BE FACTORY FIT.

17 37	D. OV
Key No.	Part Name
* 37	Crane & Crane Pivot Assembly
* 38	Cylinder Retaining Ball, 2 Req'd
39	Front Latch
40	Front Latch Pivot Pin
41	Front Latch Pivot Lock Spring
42	Front Latch Pivot Lock
43	Front Latch Spring
44	Front Latch Spring Plunger
45	Ejector Rod
46	Recoil Plate
47	Firing Pin Rebound Spring
* 48	Firing Pin
49	Crane Latch Spring
50	Crane Latch Plunger
* 51	Crane Latch
* 52	Crane Latch Pivot
* 53	Barrel Assembly
54	Front Sight
	Rear Sight Assembly – Includes Key Nos. 55 - 61
55	Rear Sight Elevation Spring, 2 Req'd
56	Rear Sight Base
57	Rear Sight Pivot Pin
58	Rear Sight Elevation Screw
59	Rear Sight Windage Spring
60	Rear Sight Blade
61	Rear Sight Windage Adjustment Screw
62	Hogue® Hardwood Monogrip
63	Grip Pin
64	Grip Saddle
65	Grip Screw
† 66	Cylinder Frame

#### \* PARTS SO MARKED MUST BE FACTORY FIT.

† Because it is a serial numbered part, the cylinder frame is defined as a 'firearm' by Federal Law and is not offered for sale as a component part.



#### THE BASIC RULES OF SAFE FIREARMS HANDLING

We believe that Americans have a right to purchase and use firearms for lawful purposes. The private ownership of firearms in America is traditional, but that ownership imposes the responsibility on the gun owner to use his firearms in a way which will ensure his own safety and that of others. When firearms are used in a safe and responsible manner, they are a great source of pleasure and satisfaction, and represent a fundamental part of our personal liberty.

Firearms do not cause accidents! Firearms accidents are almost always found to have been the result of carelessness or ignorance on the part of the shooter of the basic rules of safe gun handling.

The following rules must be observed by gun users at all times. Safe gun handling is not just desirable, it is absolutely essential to your safety, the safety of others, and the continuation of gun ownership and sport shooting as we know it today.

# 1. LEARN THE MECHANICAL AND HANDLING CHARACTERISTICS OF THE FIREARM YOU ARE USING.



Not all firearms are the same. The method of carrying and handling firearms varies in accordance with the mechanical provisions for avoiding accidental discharge and the various proper procedures for loading and unloading. No person should handle any firearm without first having thoroughly familiarized himself with the particular type of firearm he is using, and with safe gun handling in general.

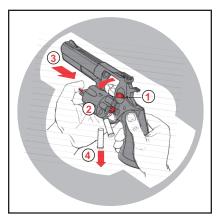
#### 2. ALWAYS KEEP THE MUZ-ZLE POINTED IN A SAFE DI-RECTION.



Be sure of the bullet stop behind your target, even when dry-firing. Never let the muzzle of a firearm point at any part of your body or at another person. This is particularly important when loading or unloading a firearm. In the event of an accidental discharge, no injury can occur as long as the muzzle is pointing in a safe direction. A safe direction means a direction that will not permit a discharged bullet to strike a person, or to strike an object from which the bullet may ricochet.

A safe direction must take into account the fact that a bullet may penetrate a wall, ceiling, floor, window, etc., and strike a person or damage property. Make it a habit to know exactly where the muzzle of your gun is pointing whenever you handle it, and be sure that you are always in control of the direction in which the muzzle is pointing, even if you fall or stumble. Keep your finger off the trigger until you are ready to shoot!

# 3. FIREARMS SHOULD BE UNLOADED WHEN NOT IN USE.



Firearms should be loaded only when you are in the field or on the target range or shooting area, ready to shoot. Firearms and ammunition should be securely locked in safes, racks or cabinets, or by using the locking device supplied with the firearm, when not in use. Ammunition should be safely stored separate from firearms. Store your firearms out of sight of visitors and children. It is the gun owner's responsibility to be certain that children and

persons unfamiliar with firearms cannot gain access to firearms, ammunition, or components.

## 4. BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS BEFORE SHOOTING.

Even a bit of mud, snow or excess lubricating oil or grease in the bore may cause the barrel to bulge, or even burst on firing, and can cause serious injury to the shooter and bystanders. Be sure that you are using ammunition of the proper caliber and loading for the gun you are using. If the report or recoil on firing seems weak, or doesn't seem quite right, CEASE FIRING IMMEDIATELY, unload your firearm, and check to be sure that no obstruction has become lodged in the barrel.





# GLASSES AND HEARING PROTECTION WHEN YOU SHOOT.

All shooters should wear protective shooting glasses and adequate hearing protection when shooting. Exposure to shooting noise can damage hearing, and wearing adequate eye protection when shooting is essential.

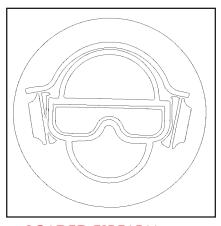
# 7. NEVER CLIMB A TREE OR FENCE WITH A



# 5. BE SURE OF YOUR TARGET BEFORE YOU SHOOT.

Don't shoot unless you know exactly where your bullet is going to strike. Be sure of the bullet stop behind your target, even when dry-firing with an unloaded gun. If you are in the field hunting, do not fire at a movement or noise. Take the time to be absolutely certain of your target before you pull the trigger.

#### 6. WEAR SHOOTING



#### LOADED FIREARM.

Put the firearm down carefully before climbing a fence, and unload it before climbing or descending a tree or jumping over a ditch or other obstruction. Never pull or push a loaded firearm toward yourself or another person. When in doubt, or whenever you are about to do anything awkward, unload your gun!

# 8. DON'T SHOOT AT A HARD SURFACE OR AT WATER.

Bullets can glance off many surfaces like rocks or the surface of water and travel in unpredictable directions with considerable velocity.





# 9. NEVER TRANSPORT A LOADED FIREARM.

Firearms should always be unloaded before being placed in a vehicle. A suitable carrying case or scabbard should be used to carry an unloaded firearm to and from the shooting area.

# 10. AVOID ALCOHOLIC BEVERAGES WHEN SHOOTING.

Don't drink until the day's shooting is over. Handling firearms while under the influence of alcohol in any form, or medications that could affect your judgment or coordination, constitutes a criminal disregard for the safety of others.



# A BRIEF ACCOUNT OF AN EXTRAORDINARY ACHIEVEMENT: RUGER® FIREARMS

Sturm, Ruger & Company, Inc., had its beginning in a small machine shop occupying a rented frame building in Southport, Connecticut. In January, 1949, with an initial investment of only \$50,000 and an idea, William B. Ruger and Alexander M. Sturm started production of a .22 caliber autoloading pistol—a design which was so successful that it became the cornerstone upon which one of the most comprehensive lines of sporting firearms ever made in America was established. After Alex Sturm's death in 1951, William B. Ruger continued to direct the Company until his death in 2002. William B. Ruger, Jr. continued to provide guidance, which helped make this Company a sound and successful enterprise, until his retirement in 2006. The Company has continued to prosper, under new management and guidance from our Board, with new products and fresh perspectives.

Ruger, in this relatively short time, has established itself as a leading small arms design organization, developing a unique and broad line of fine quality sporting, military and police firearms to become one of the world's most famous producers of revolvers, pistols, rifles and shotguns. Since 1949, Ruger craftsmen have built many millions of firearms.

During its five decades of growth and progress under the leadership of William B. Ruger, the Company developed a business philosophy and implemented policies which represent a constructive influence in the life of modern America. From the beginning, Ruger played a positive role in conservation efforts and has supported the interests of shooters through such groups as the National Rifle Association, National Shooting Sports Foundation, and many regional sportsmen's organizations.

The Company has always endeavored to market its firearms for constructive and recreational purposes, to emphasize the traditional and responsible aspects of shooting, to render meaningful public services, and to encourage shooters in constructive, responsible, and safe participation in the shooting sports. Its motto, "Arms Makers For Responsible Citizens®," exemplifies this Company philosophy.

Today, Ruger® is particularly mindful of those elements which have contributed to the creation of its success, and extends heartfelt thanks to its many loyal employees and customers.

The firearms catalog, and instruction manuals for all Ruger® firearms, can be downloaded from our website at:

www.ruger.com

#### NOTES

# WHY NO WARRANTY CARD HAS BEEN PACKED WITH THIS NEW RUGER® FIREARM

The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as "limited" or as "full" and sets minimum standards for a "full" warranty. Sturm, Ruger & Company, Inc. has elected not to provide any written warranty, either "limited" or "full", rather than to attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. There are certain implied warranties under state law with respect to sales of consumer goods. As the extent and interpretation of these implied warranties varies from state to state, you should refer to your state statutes. Sturm, Ruger & Company wishes to assure its customers of its continued interest in providing service to owners of Ruger® firearms.



#### STURM, RUGER & COMPANY, INC. 411 SUNAPEE STREET NEWPORT, NEW HAMPSHIRE 03773 U.S.A. WWW.RUGER.COM ARMS MAKERS FOR RESPONSIBLE CITIZENS®

A COPY OF THE INSTRUCTION MANUAL FOR ANY RUGER®
FIREARM IS AVAILABLE FROM THE FACTORY FREE ON REQUEST, OR IT MAY BE
DOWNLOADED FROM OUR WEBSITE AT WWW.RUGER.COM.
THESE INSTRUCTION MANUALS CONTAIN IMPORTANT
WARNINGS WHICH MUST BE UNDERSTOOD
BEFORE USING THESE FIREARMS.

The Following are Sturm, Ruger & Co., Inc. Trademarks: "BX-Trigger," "Bisley," Eagle Hard "R" logo holding gun, "Elite 452," "Gold Label," "Tm a Ruger American," "LC6," "LCR-357," "LC380CA," "Mark II.," "Mark III.," "Model 96," "P345," "P345PR," "P345PR," "P95," "P99," "P91," "P93," "P97," "P97," "R.I.O.S.," "Ruger Marksman Adjustable," "Ruger 77/50," "Ruger 10/17," "Ruger Titanium," "Security-Six," "Service-Six," "77/357," "Single-Seven," "Speed-Six," "SR45," "SR-556C," "SR-556VT," "SR-762," "Super Bearcat," "Target Grey," "10/22-FS," "This is Ruger. This is America.," "Tri-Flex," "22 Charger," "22/45," and "22/45 RP."

The Following are Registered U.S. Trademarks Belonging to Sturm, Ruger & Co., Inc.: "AC-556," "AR-556," "Arms Makers For Responsible Citizens," "All-Weather," "Bearcat," "Blackhawk," "BX-15," "BX-25," Eagle 'R' - soft 'R' & hard 'R'," Eagle 'SR'," "EC9s," "Everything you need and nothing you don't.," "GP100," "Hawkeye," "It's Mine and It's American," "It's Mine. And It's American," "LC380," "LC9," "LC9s," "LC9s," "LCP," "LCR," "LCRx," "M77," "Match Champion," "Mini Thirty," "Mini-14," "9E," "Old Army," "Power Bedding," "Redhawk," "RUGER," "Ruger American Pistol," "Ruger American Pistol," "Ruger American Pistol," "Ruger American Riffle," "Ruger American Riffle," "Ruger American Riffle," "Ruger Tr/17," "Ruger Tr/22," "Ruger Inside & Out" - phrase & logo design, "Ruger Precision," "Ruger Precision Rifle," "Ruger 77/17," "Ruger 77/22," "Ruger 77/44," "Ruger SP101," "Ruger 10/22 Takedown" phrase & logo design, "Ruger 22/45 Lite," "Ruger Vaquero," "Rugged, Reliable Firearms," "Security-9," "Silent-SR," "Single-Nine," "Single-Six," "Single-Ten," the "SR" Design, "SR9," "SR9c," "SR40c," "SR40c," "SR-22," "SR-256," "SR-556 Takedown," "St1911," "Super Redhawk Alaskan," and "10/22."